

CHESAPEAKE CNC

Manufacturing Center, Inc.

AS9100:D

| ISO9001:2015

| ITAR

Core Capabilities

- Diameter machining from .015" to 2.625"
- Tolerance held +/- .0001
- Experience in all metals, including exotics like 8286, Kovar and Naval Brass



Services and Solutions

- Production Capable
- Prototypes and Short Runs
- Quick RFQ turnaround
- In process inspections
- 1st article compliant
- PPAP Capable
- Design assistance
- Citric Passivation; ASTM A967, ASM 2700

25498 Mary Morris Road, Chestertown MD 21620

www.chesapeakecnc.com

410-778-2233

Equipment List

- 1 – SB-20-E – 5 Axis Swiss Lathe
- 2 – SB-20-G – 5 Axis Swiss Lathe
- 2 – SR-10-J – 6 Axis Swiss Lathe
- 1 – SR-20-J – 7 Axis Swiss Lathe
- 2 – SR-20-JII – 7 Axis Swiss Lathe
- 1 – SR-20-RII – 7 Axis Swiss Lathe
- 1 – SR-20-RIV – 7 Axis Swiss Lathe w/b axis
- 2 – SR-32-J – 7 Axis Swiss Lathe
- 3 – SR-32-JII – 7 Axis Swiss Lathe
- 1 – SR-38 – 7 Axis Swiss Lathe w/b axis
- 1 – DNS Lynx Twin Spindle Lathe – Single-Turret
- 1 – Medart #0 12' Bar Straightener – ¼" Dia. – 1 ½" Dia.
- 1 – Cincinnati Centerless Grinder – ¼" Dia. – 1 ½" Dia.

Inspection Equipment

- Nikon VMA-2520 CMM
- QVI 150 Starlite RAM Optical Comparator
- Mitutoyo Surface Micrometer
- Deltronic DH 216 Optical Comparator
- In Process Inspection Systems
- Certified Pins, Micrometers, Calipers, Drop Gauges, Etc.

Additional Equipment

- 3 – Nova – Vibratory Tumblers
- 1 – Bridgeport – Manual Lathe
- 1 – Blackstone – Ultrasonic Cleaner WRD-1414 (Wash/Rinse/Dryer)
- 1 – Brother Mill R450X1

Aerospace | Defense | Firearms | Automotive | Fastening | Hydraulics | Industrial | Medical | Microwave | Music | Telecommunication | Flow Control | Marine | Electronics | Commercial



Quality In Every Turn

